H-5000 Fuel Cell Stack

User Manual

V1.3
Updated 16 June 2009

OVERVIEW OF THE STACK

Thank you for choosing our fuel cell stack. The Horizon 5000W fuel cell stack is an air-cooled, light weight and compact fuel cell stack.

Please read all instructions carefully prior to product use and keep this manual for future reference.

Further copies can be obtained from Horizon Fuel Cell Technologies or by emailing support@horizonfuelcell.com

Please refer to the Horizon website for latest information www.horizonfuelcell.com

Specifications and descriptions in this document were in effect at the time of publication. Horizon Fuel Cell Technologies reserves the right to change specifications, product appearance or to discontinue products at any time.

IMPORTANT

In order for the warranty to come into effect the stack must be registered on the Horizon Warranty Page at:

www.horizonfuelcell.com/warranty.htm

Do not attempt, under any circumstance, to disassemble or inappropriately tamper with the fuel cell. There will be no returns, refunds or exchanges should disassembly or tampering occur. If you have questions or need help with regards to the fuel cell and its technology contact -support@horizonfuelcell.com.

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1. Terminology

PEM fuel cell: a PEM (Proton Exchange Membrane) fuel cell is a device that converts hydrogen and oxygen into water and electricity.

Reactants: reactant is a material used to start a chemical reaction. In the fuel cell the reactants are air and hydrogen by which the electricity will be generated.

Humidification: humidity that the fuel cells need for running.

Blower: supply air to the fuel cells and meanwhile decrease the temperature in the stack.

Mass flow per minute: the total amount of the hydrogen flow to the fuel cell every minute，which the hydrogen supply can be calculated.

HFCT: Horizon Fuel Cell Technologies

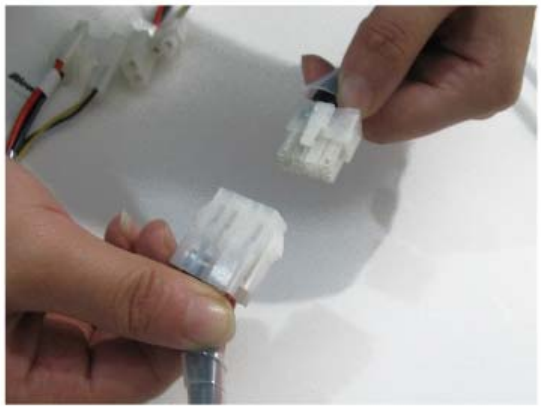
2. Technical specification

Type of fuel cell…….	PEM
Number of cells.....	120
Rated power.....	5000W
Rated performance.....	72V@70A
Output voltage range.....	64V-114V
Weight (with fan & casing).....	30kg
Size.....	500x401x200mm
Reactants.....	Hydrogen and Air
Rated H2 consumption.....	70l/min (2.47ft³/min)
Hydrogen pressure.....	0.5-0.6Bar (7.2-9.4PSI)
Controller weight.....	1kg (2.2lbs)
Hydrogen supply valve voltage.....	12V
Purging valve voltage.....	12V
Blower voltage.....	24V
Ambient temperature.....	5-30°C (41-86°F)
Max stack temperature.....	65°C (149°F)
Hydrogen purity.....	99.999% dry H2
Humidification.....	Self-humidified
Cooling.....	Air (integrated cooling fan)
Start up time.....	Immediate
Efficiency of system.....	40%@72V

*The flow rate may change with the power output

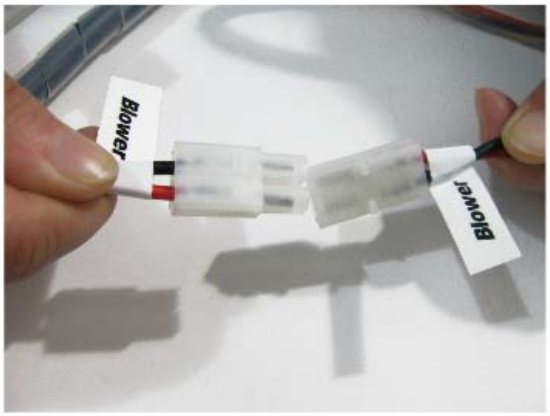
3. SYSTEM SET-UP

STEP1: Connect the connectors of the controller to the stack (1A), the temperature sensor, the hydrogen supply valve and the purge valve under control. The finished connection is shown in 1B.
Connect the stack blower cable to the controller box blower cable (see picture 1C & 1D).
Connect the stack blower blowing rate cable to the controller box blower blowing rate cable (see picture 1E & 1F).

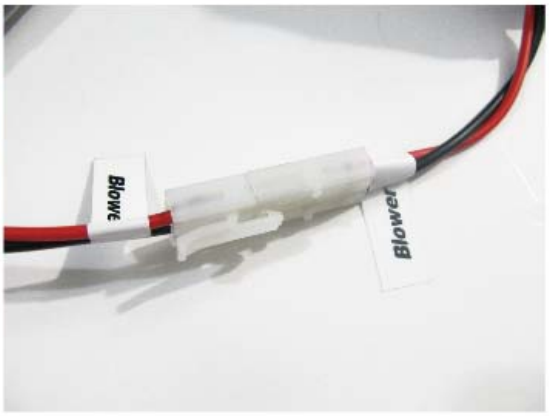


1A

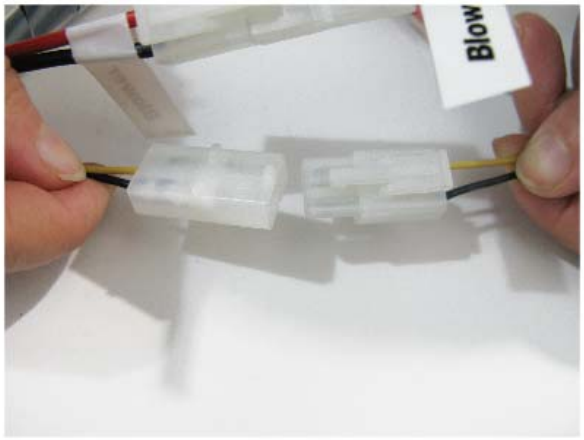
1B

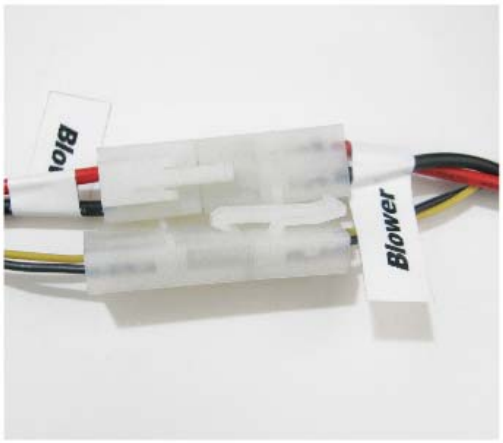


1C



1D





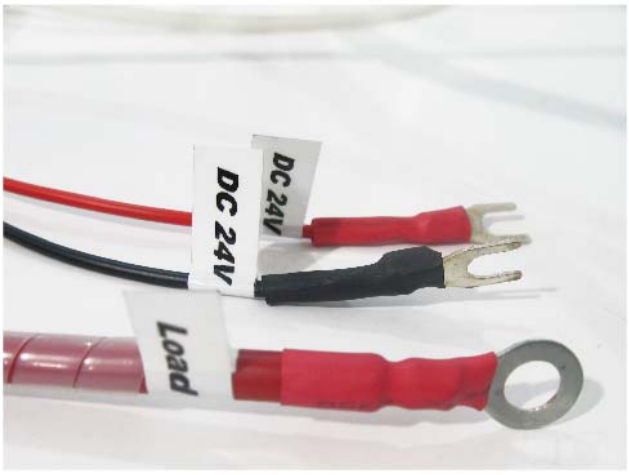
1E 1F

STEP2：Connect the controller to the stack as the output power also should be under control.

2A **2B**

2C **2D**

STEP3：Connect the stack to a stable power supply through the “DC 24V” connectors (3A), and the voltage of the power supply should be between 24V and 25V.



3A

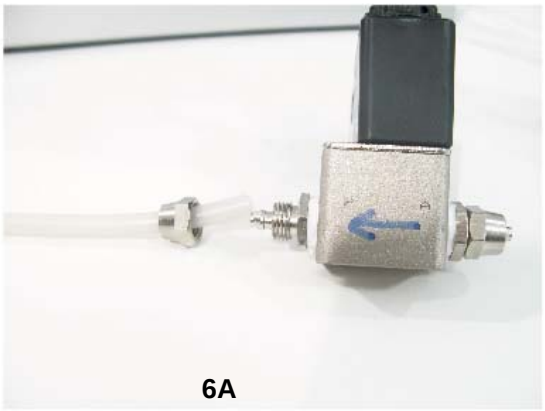
STEP4：Lay the Hydrogen supply valve and the purge valve at the back of blower in case of the damage caused by the Hydrogen purge.

4A

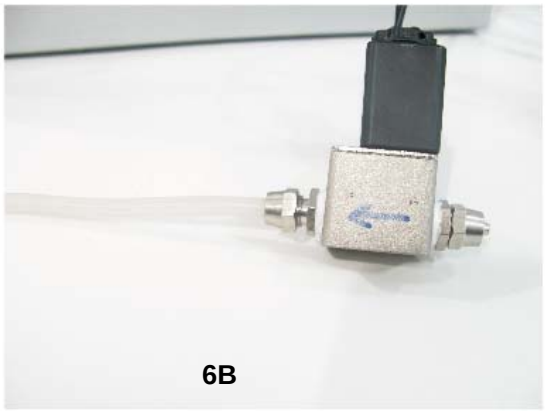
STEP5：Keep the SCU (Short Circuit Unit) switch at the 0 in usual use. Only if the performance of the stack is going down, please switch it to the 1 to activate the stack.

5A

STEP6：Connect the hydrogen supply valve output to the stack. The Hydrogen supply valve will prevent the damage from the Hydrogen while the stack is off. Notice the direction of the connection of the Hydrogen supply valve. Use a three port connector to connect the tube to the hydrogen input (see picture 6E&6F).



6A

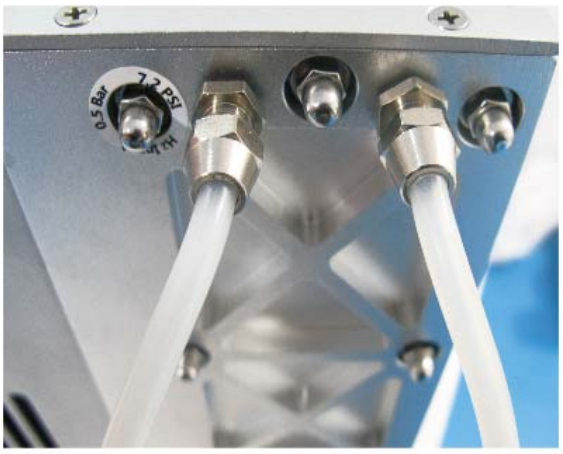


6B

6C

6D

6E



6F

STEP7：Connect the output of the purge valve to a place away from the stack in case of the damage caused by the Hydrogen purge.

7A

7B

7C

7D

7E

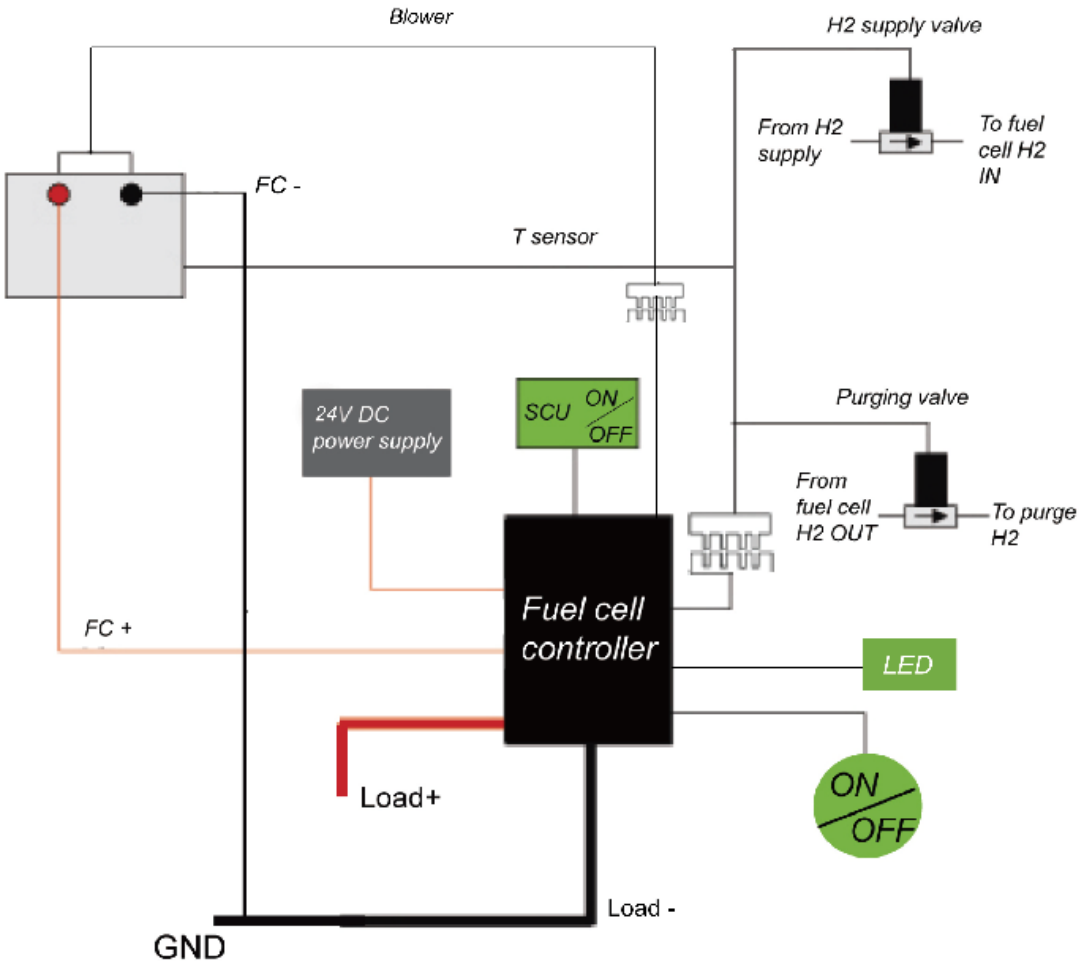
STEP8: Check all the connection first and connect the load to the system as shown in 8A. Load + is connected to “load+” of the controller, load – connected to the “FC- and load –“ of the stack.

8A

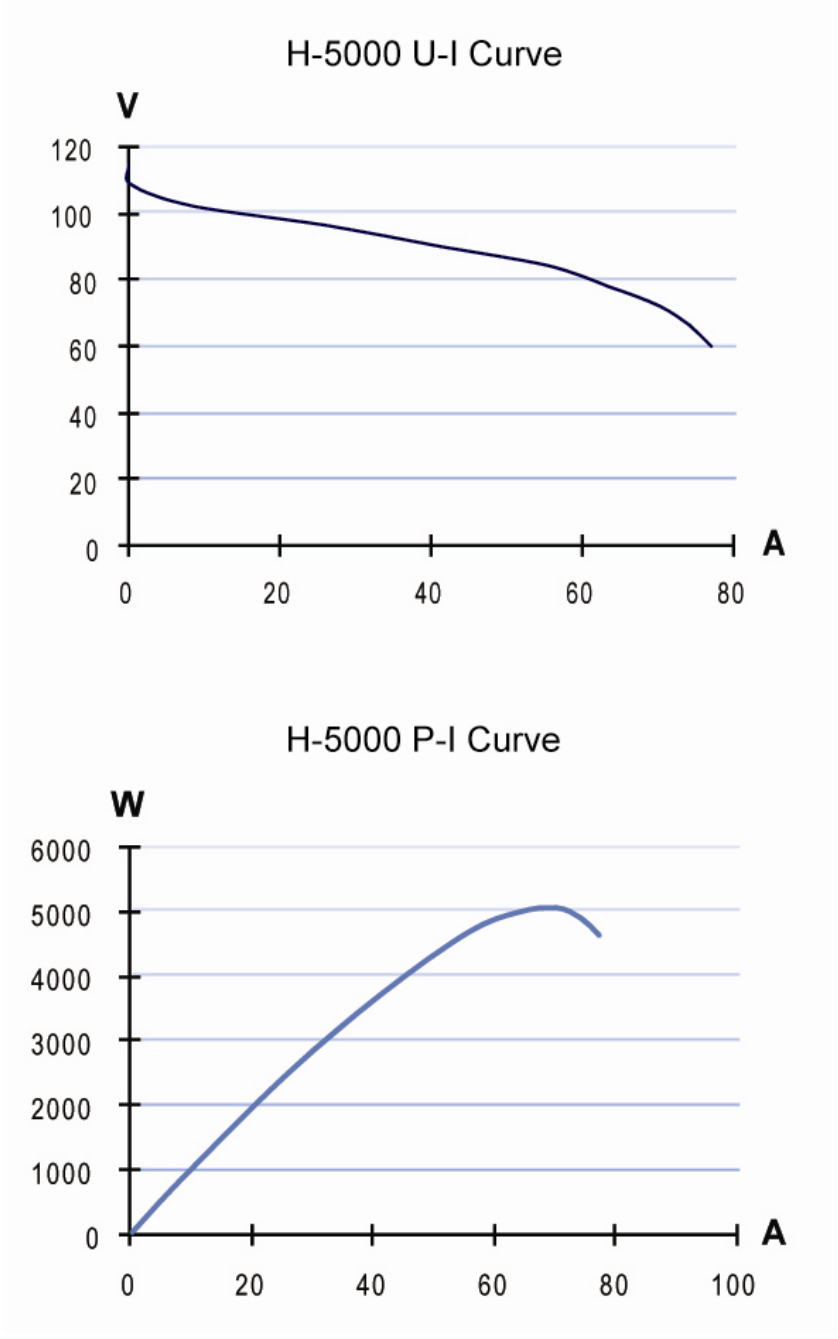
STEP9: Start the Hydrogen supply, the power supply and the ON/OFF switch.

9A

4. SYSTEM SETUP DIAGRAM



5. Polarization curves



6. Operation instructions

Step 1: Set up the fuel cell system according to the diagram above, make sure that:

- ***Hydrogen inlet is above hydrogen outlet, which can help purging water out of the stack***
- ***Hydrogen flow rate and pressure is right***

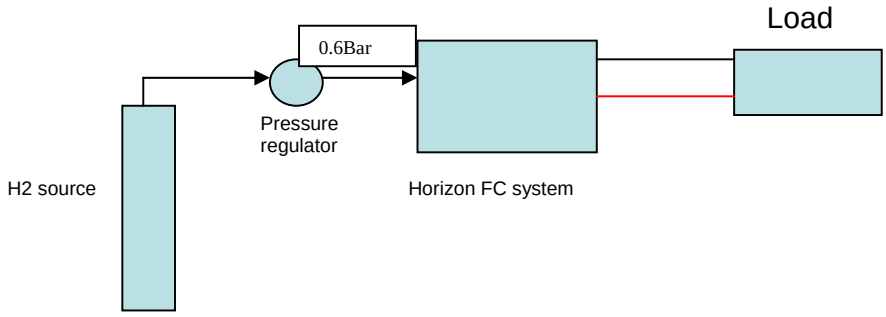
Step 2: Connect the load to the “FC -“and “FC+”.

Step 3: Start the power supply for blower and Hydrogen supply.

Step 4: At the beginning, let hydrogen go through the stack quickly.

Step 5: keep stack under 60C when it’s full load (5000W)

7. Simplified drawing of HFCT measurement stand



1. Use 99.99% pure hydrogen.

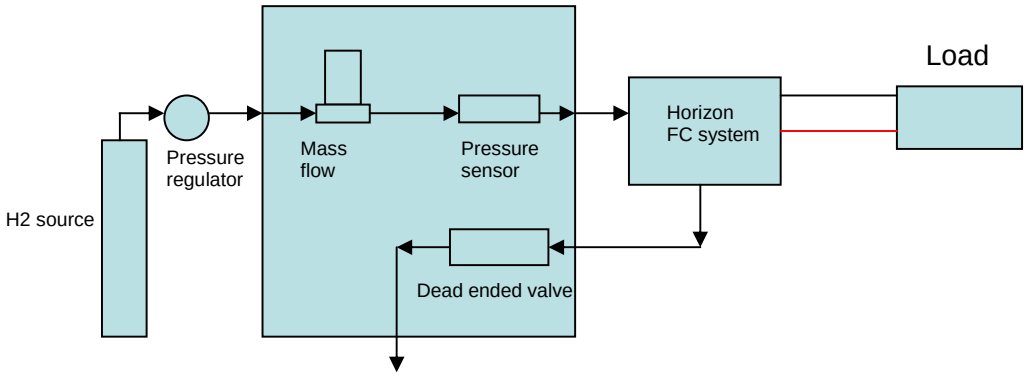
2. Use pressure regulator to adjust the pressure to 0.5—0.6bar, which means the pressure inside the stack will stay 0.5—0.6Bar under any circumstances. ***(No load to full load)***.

Note: Higher pressure may cause H2 leakage; lower pressure will affect the fuel cell performance and damage the stack.

a. If you use the testing station to test the system, the following measurement may damage the fuel cell: Use the mass flow controller to maintain the flow rate, and use dead ended valve inside the station to close fuel cell purging, because the power draw from the fuel cell may change with the load.
b. If the set H2 flow rate value is higher than what can be consumed, the pressure may increase then the fuel cell will be damaged.
c. If the set flow rate value is lower than what can consume, the pressure may drop then the fuel cell performance will be affected.

Suggestion: Therefore please maintain the H2 pressure into the fuel cell system between 0.5-0.6Bar

If you want to use the mass flow controller to control the flow rate, please make sure it has flow tracking function. (The flow rate will change according to the fuel cell power output)



Testing station

3. At horizon we use constant voltage mode to test our product, we also highly suggest our customer use constant voltage mode.

8. Troubleshooting & suggestions

If the stack is not used for a long time (months), it will take a little time to get the manual power. It needs 5-30mins.

If the system shuts down by itself check the following details:

1. Make sure you have connected Hydrogen and power supply for blower.
2. Make sure the power supply is over 15A 24V
3. Make sure you have hydrogen supply
4. Make sure the load is below 5500W, because too high power will damage the stack.
5. Check whether the fuel cell temperature is below 65ºC,

Note:

1. Disconnect the hydrogen supply completely if the fuel cell stack is not in operation for more than 4 hours.
2. Use a tube to connect the fuel cell stack hydrogen inlet to the outlet if the fuel cell stack is not in operation.
3. Ensure that the 99.99% of the Hydrogen used is dry. Overuse of humidifiers may cause irreparably damage.
4. Ensure that white nozzle on the purging valve is connected to the fuel cell Hydrogen outlet.
5. The hydrogen outlet must be 20cm away from the fuel cell stack, because the MEA will be damaged permanently if there is hydrogen and oxygen available simultaneously

WARNING

Do not attempt, under any circumstance, to disassemble or inappropriately tamper with the fuel cell. There will be no returns, refunds or exchanges should disassembly or tampering occur. If you have questions or need help with regards to the fuel cell and its technology contact support@horizonfuelcell.com.